

Installation Instructions for MDC Door Skins

1. Inspect each sheet before installation. If there are any variations in color and/or color match, this should be immediately communicated to MDC for inspection before proceeding further.
2. Remove door skin from box, unroll it and lay it out to remove the curl in it. (You may need to add weight to keep curled edges down.)
3. Remove necessary door hardware from door; handle, knocker, and nameplate. (Optional: remove door from hinges and lay on floor stands.)
4. Remove all loose material from face of the door. Lightly sand face of door (or existing old door skin) to rough up surface. Sand around the door face edges approximately 2 inches wide until original door face/skin appears. (This will provide good adhesion of the new skin to the door faces.)
5. Orientate the new skin so the grain direction runs vertical and straight with the edge of the door.
6. Whether it is being sprayed, brushed or rolled on, the application of 3M™ Fastbond Contact Adhesive 30NF is a straightforward process. Start by carefully applying your adhesive to the door surface until you've formed a uniform coat. Using an overlapping pattern, the application of one coat should prove sufficient for the installation. Roll the door skin onto the tacky surface and smooth with a blade to eliminate any bubbles.
7. Trim excess material with utility knife. For best results, use a small hand plane or a block with fine grit sandpaper to ease the edge of the new skin. This will aid in door closing and prevent edge peel.
8. Use utility knife to cut open the new holes to re-install door hardware. (No drilling necessary.) Re-install door (if removed).
9. Check to see that door functions properly.

For additional information or technical support contact MDC Customer Care at 847-437-4000.