

Dimension Walls and Mega Textures Wall Panels and Wainscoting Fabrication and Installation Instructions

Dimension Walls and Mega Textures are deeply textured laminates used for wall panels. These opaque, thermoplastic panels have high-impact resistance and are available in a wide variety of patterns and finishes. (Both programs also offer most finishes to be available as flat sheets. These instructions apply to textured and flat sheets.)

<u>General</u>

For Dimension Walls program - 4' x 8' x .030" and 4' x 10' x .030". For Mega Textures program - 4' x 8' x .045".

Some Dimension Walls ship with either a clear protective film or with TuffCote™. Mega Textures has neither, protective film nor TuffCote.

<u>Storing</u>

Store flat and acclimatize in the same environment for at least 24 hours before fabrication.

Cutting/Fabricating

Dimension Walls can easily be cut to size with razor knife and scissors, saw blades, and drilling tools for thermoplastics. When fabricating Dimension Walls, always cut from the decorated side, through the finish. Never cut from the back. If routing, always use a down spiral bit. Mega Textures can be fabricated with cutting / drilling tools for thermoplastics including router bits and saw blades.

<u>Cleaning and Care</u>

Clean only with warm soapy water or a typical window cleaner. Never use abrasive cleaners.

CAUTION:

All Dimension Walls being applied to surfaces with any recommended adhesive systems must be acclimatized.

- All components to be joined must be acclimatized for 24 hours prior to installation.
- Installation between 65° F and 80° F and humidity of 80% or less is necessary.
- For every 8-foot-wide sheet an expansion space of 1/16" is necessary.

<u>Adhesives</u>

Trowel on latex adhesives is recommended for adhering Dimension Walls and Mega Textures sheets for wall applications.



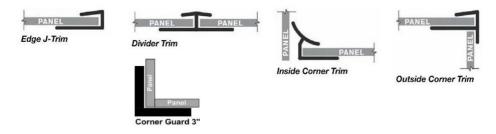
The following is meant as a guideline for adhesives that have been tested, and work well with Dimension Walls product:

- Titebond[®] Advanced Polymer Trowel on
- Titebond[®] Fast Grab FRP Trowel on
- Loctite[®] PL Premium
- Spraylock[®] FRP Adhesive (Not approved for Mega Textures).

Trims and Seams

Trims are available to join and finish Dimension Walls sheets. Most Dimension Walls panels come with a BIO, (Built-In-Overlap) which is a flat edge on the top and right of each panel, allowing the next panel to overlap and make the seam less visible. Inside corners, outside corners, edge trim, and universal trim strips are shown below. Some have a Bead-and-Button seaming edge, while some have neither, these are simply butt joined or seamed with a divider strip.

Mega Textures panels also come with a BIO (Built-In-Overlap). Standard Trim will not work for Mega Textures and certain Dimension Walls patterns.



Trims available in 4' or 8' lengths.

Installations

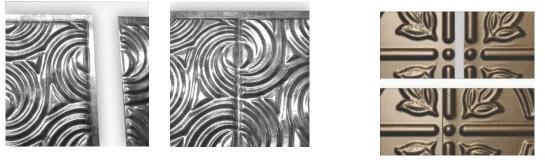
4' x 8', 4' x 10' Wall Panels, and Wainscoting.

- 1. Before starting the installation, surface must be dry, smooth and free from dust, grease, wax, and other particles.
- 2. Measure the area to be covered to determine how many panels you will need.
- 3. All trowel on FRP adhesives will have to be applied to the wall and not to the back of the panels. If using Spraylock FRP Adhesive, follow instructions on can.
- 4. Most Dimension Walls are designed with a BIO (Built-In-Overlap), which is a flat edge on the top and right of each panel, allowing the next panel to overlap and make the seam less visible. Install panels from left to right, being sure the flat edge is always on the right.



INSTALLATION INSTRUCTIONS Dimension Walls and Mega Textures

Certain Dimension Walls that do not have a BIO may have a Bead and Button feature. To install, overlap two or more sheets or tiles on the bead and button perimeter which will join at the pre-determined connection points. Some patterns have neither and are simply butt joined or seamed with a divider strip.



BIO

Bead & Button

- 5. After applying your selected adhesive to the wall, lay up your first panel applying even pressure to ensure the entire panel is in contact with the adhesive. Once the panel is fully adhered to the wall, gently remove the protective masking (if your panel came with it) as you hold it firmly against the wall. Make sure the panel is straight before you continue with the next one. For Mega Textures, use at least a ½" notched trowel.
- 6. Repeat this process, working left to right. When finished, use the paint roller on an extension pole to apply additional pressure to the wall. Gently roll panel with roller in ONE direction: top to bottom OR bottom to top. Flat sheets may need additional smoothing/bracing to ensure satisfactory outcomes.

* The method you choose for cleaning prior to application must be compatible with the surface you are cleaning (e.g. denatured alcohol, degreaser, soap & water, TSP, Greased Lightning, etc.). Check the manufacturer's label directions for instructions on using the product.

Painting Guide

If a custom color is desired, choose our standard Dimension Walls Gloss White Paintable or EccoFlex Tan Paintable finish or inquire about our custom color matching program. Use recommended paints in accordance with manufacturer's recommendations. Due to the high chemical resistance of it, only certain paints adhere well. It is very important to use recommended paints to paint Dimension Walls White Paintable and EccoFlex Tan Paintable sheets. The following paints have been tested and are recommended:

Dimension Walls Paintable Painting Guide				
Vendor	Product	Prep 1	Prep 2	
Sherwin Williams	Acrolon 218HS	SSPC-SP1Solvent Cleaner	DTM Bonding Primer	
Lowes	Signature Interior or American Tradition Exterior Duramax Paints	TSP Cleaner	Plastic Primer Spray	
Benjamin Moore	Benjamin Moore Latex or Oil Paint	TSP Cleaner	Fresh Start Primer	
Pratt & Lambert	Pratt & Lambert Latex Paint	Scuff Sanding/TSP Cleaner	Supreme Interior / Exterior multi- Purpose Primer	

EccoFlex Paintable Painting Guide					
Vendor	Product	Prep 1	Туре		
Sherwin Williams	SuperPaint® or Duration™ or similar	Wiping the sheet with Isopropyl Alcohol (IPA) will help promote paint adhesion. To prepare surface: EccoFlex sheet surface can be wiped using IPA or rubbing alcohol prior to painting. This method of treatment helps paint attack the surface and strong bond to the EccoFlex sheet.	Brush application		
Sherwin Williams	Polane™ Series* or Similar		Spray application		
Cardinal	Polyurethane 6400 Series		Spray application		

*For external applications using Sherwin-Williams Polane Series, use exterior catalyst V66V27. The ratio is 6 parts paint, one part catalyst.

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